

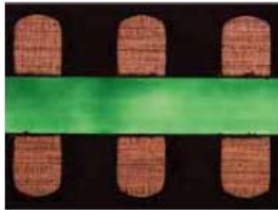
PRECISION ACCRETECH BLADE RESIN BOND BLADES NMR series



- Resin blade series for QFN
- A variation is expanded in pursuit of the high-speed cutting, long life, and stable cutting quality.
- In response to the market needs, it continues to evolve.



■ Processing example Resin blade (NMR series)



■ QFN cutting example
ACCRETECH A-WD-100A
n=20,000 1/min
f=30mm/sec



f = 45 mm/sec



f = 70 mm/sec

■ Specification

1A8

Shape

SDC

Grit type

230

Mesh size

-

100

Concentration

NMR

Bond

■ Grit type

SD	Standard grit type
SDC	Coating grit type

■ Availability by mesh size

Mesh size
170
200
230
270
325

■ Concentration

50 to 100

■ Bond

NMR	Life oriented
NMF	Quality oriented

■ Dimension

58D

O.D.

0.3T

Blade thickness

40H

I.D.

■ Standard Dimension

O.D. (mm)		Blade thickness (mm)		I.D. (mm)
Availability size	Tolerance	Availability size	Tolerance	Availability size
50 to 60	+0.1 -0	0.25 to 0.35	±0.01	40

