

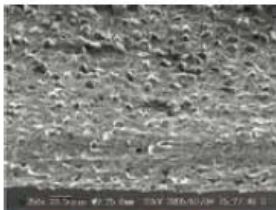
PRECISION ACCRETECH BLADE DRESSING PLATE



- Resin plate for truing and dressing.
- Can offer the variety of dress plates according to the blade specification.
- Use of the dress plate prior to the processing can bring out better performance and quality of the blade.
- We can suggest the conditions of use.



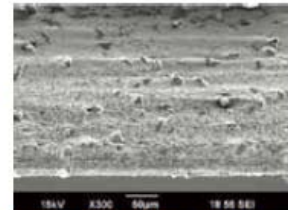
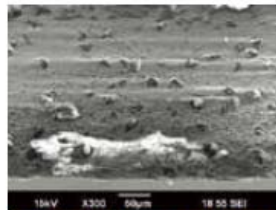
■ Processing example Dressing Plate



■ Initial dress conditions

C10-1
n = 30,000 1/min
f = 50 mm/sec
 $\Delta s = 0.5$ mm
N = 50 pieces

Blade surface after initial dress
Nickel blade #800



■ Eliminate the clogging of the blade by the dress cutting under the suitable condition.

■ Specification

A2

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1

Type

Thickness

■ Standard and application

Type (um)	Grit type	Thickness: (mm)			Applicable grit size		
		1mm	2mm	3mm	Nickel Blade	Metal Blade	Resin Blade
A2	WA200	A2-1	A2-2		325 to 400		200 to 230
A4	WA400	A4-1	A4-2	A4-3	400 to 600	325	270 to 325
C6	GC600	C6-1	C6-2		500 to 700	400 to 800	400 to 500
C8	GC800	C8-1	C8-2		700 to 1000	600 to 1000	600 to 700
C10	GC1000	C10-1			800 to 1000	800 to 1300	800 to 1000
C20	GC2000	C20-1			1200 to 1300	1000 to 2000	
C40	GC4000	C40-1			2000 to	2000 to	

*Please contact us for dressing conditions.

