

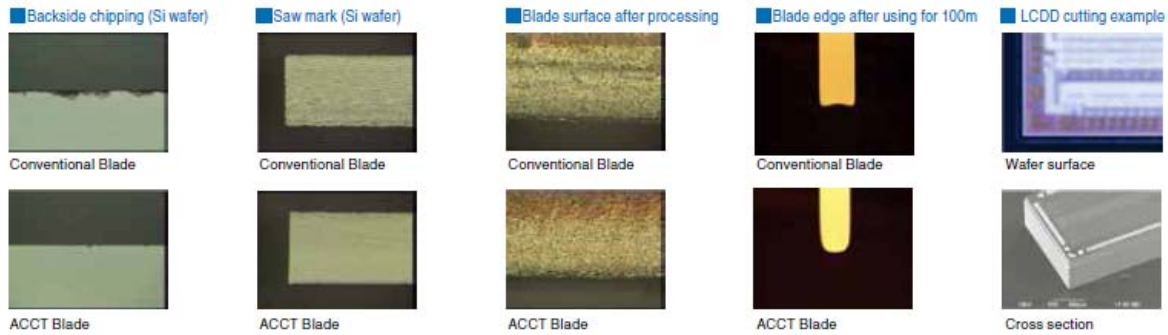
PRECISION ACCRETECH BLADE HUB TYPE BLADES FTB/CCB series



- Pursued the reduction of chipping and high speed cutting.
- A unique plating technology provides for even distribution of the grit and performance stability.
- Extensive lineup can meet the variety of demands.
- By combining, it can cope with variety of cutting, from the step cutting to the full cutting.



■ Processing example Hub type blade (FTB/CCB type)



■ Specification

FTB	Q	35	20	64
Type	Bond	Grit size	Kerf width	Blade exposure

■ Availability by grit size

Grit size (um)	Code	Availability by grit size		
		R	Q	A
1/3	13		•	
2/4	24	•	•	
3/5	35	•	•	•
4/6	46	•	•	•

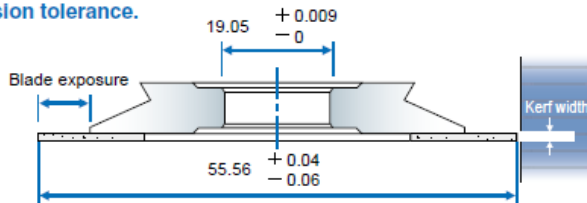
■ Type

FTB	Standard type
CCB	Excellent rigidity type

■ Bond

R	Hard
Q	Standard
A	Medium-soft

■ Figure shows dimension tolerance.



		Blade exposure						
		Code	38	51	64	76	89	102
Kerf width	Code (mm)		0.380 to 0.500	0.510 to 0.630	0.640 to 0.750	0.760 to 0.880	0.890 to 1.010	1.020 to 1.150
	15	0.015 to 0.020	1538					
	20	0.020 to 0.025	2038	2051	2064			
	25	0.025 to 0.030		2551	2564	2576		
	30	0.030 to 0.035		3051	3064	3076	3089	
	35	0.035 to 0.040			3564	3576	3589	35102
	40	0.040 to 0.050			4064	4076	4089	40102
	50	0.050 to 0.060				5076	5089	50102

